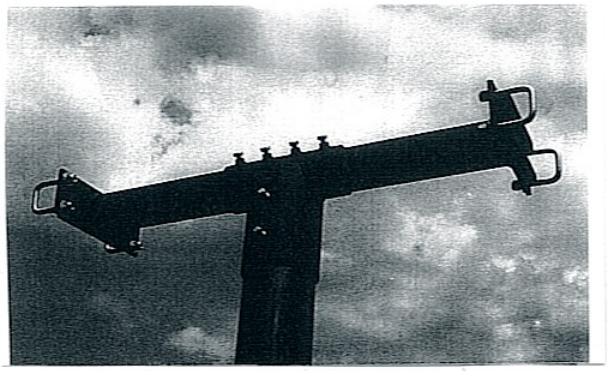
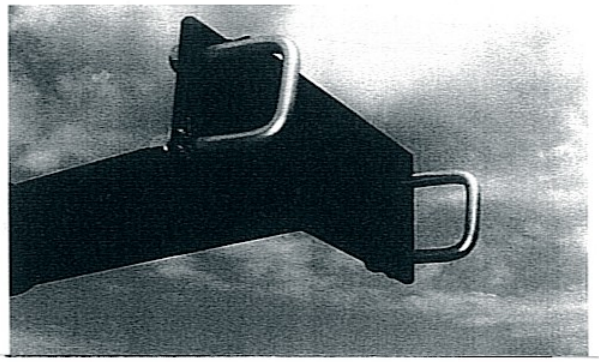
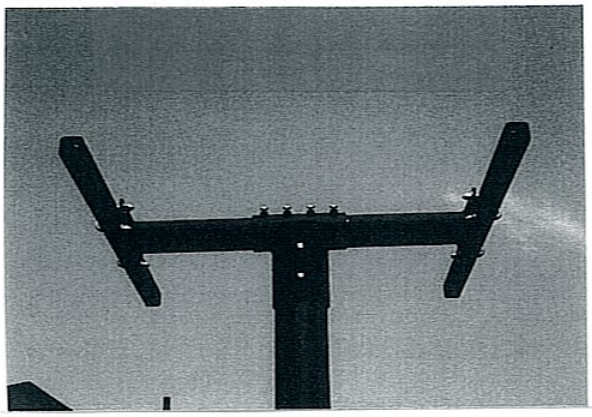
INSTALLATION INSTRUCTIONS FOR UPM



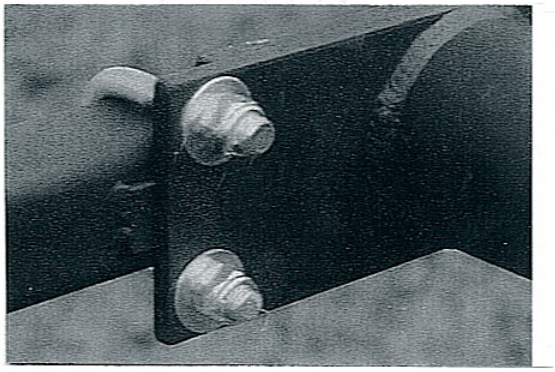
Finger tighten U bolts into "Tee" ends.
Place "Tee" on top of post.



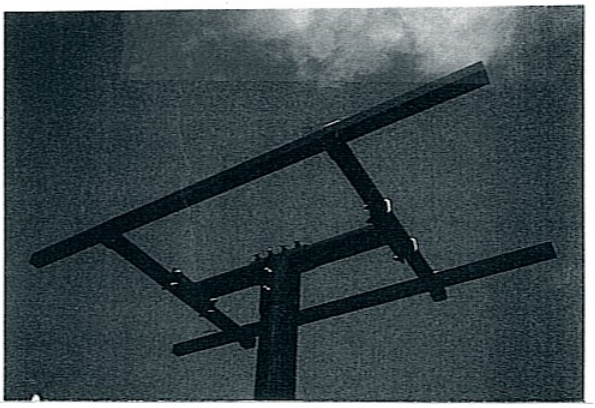
Detail of U bolts in "Tee" end.



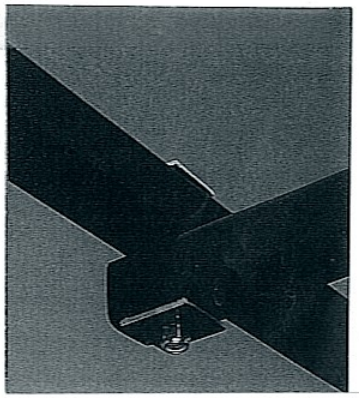
Slide cross tubes into U bolts. Make sure locating lugs on cross tubes are facing in.



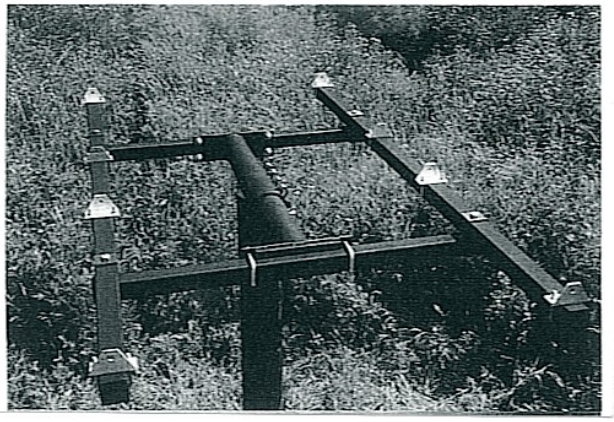
Detail of locating lugs in relation to "Tee" end.



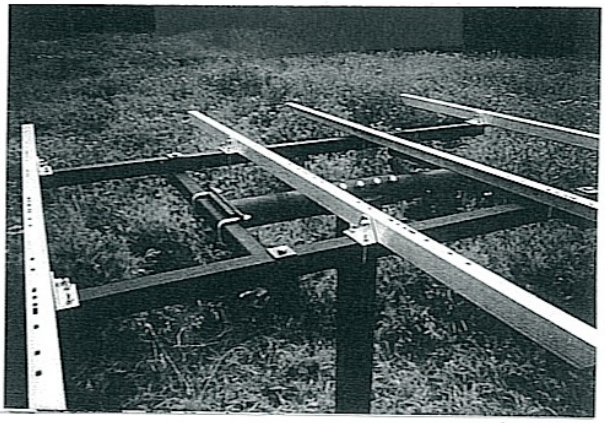
Place longitudinal tubes on top of cross tubes and bolt with square washers top and bottom.



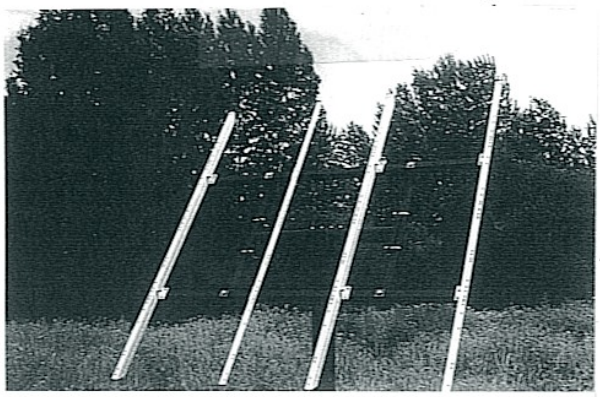
Detail of square washer orientation.



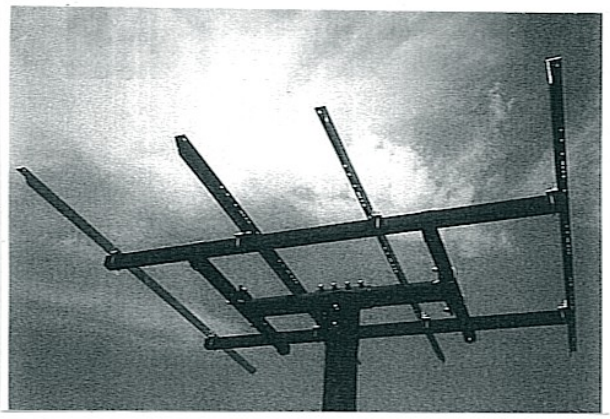
Attach aluminum angle brackets to longitudinals with square U bolts.



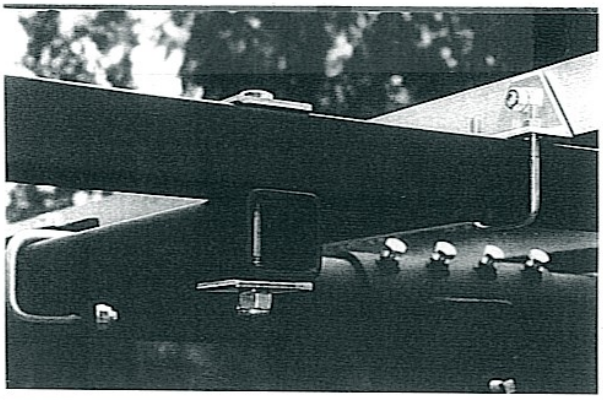
Oppose aluminum angle brackets as shown.



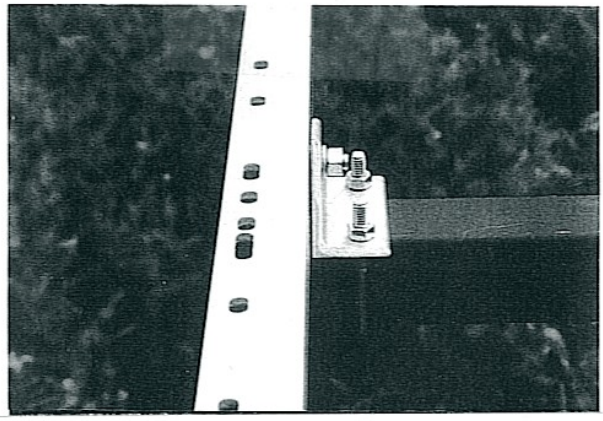
Attach aluminum rails as shown. Align rail ends marked 'top' all to the same side.



View from below of same.



General view of assembly.



Detail view of aluminum angle bracket showing stainless spacer washer between bracket and rail.